

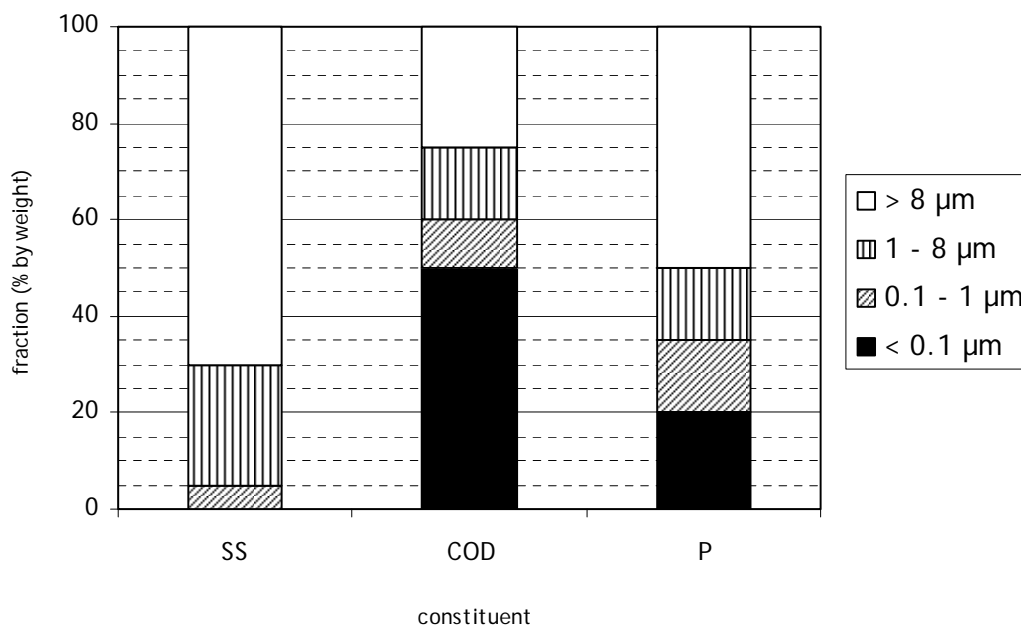
Write clearly; several questions consist of two or more subquestions.

## 1. Effluent filtration with a sand filter

An effluent of a WWTP has the following characteristics:

- SS concentration ( $> 0.1 \mu\text{m}$ ): 42 mg/L
- Total COD concentration: 83 mgO<sub>2</sub>/L
- Total P concentration: 1.8 mgP/L

The results of fractioning of the effluent are illustrated in the following graph:



This

effluent is filtered over a sand filter with the following removal efficiencies:

- fraction  $0.1 - 1 \mu\text{m}$ , average removal of SS 10 % (by weight)
- fraction  $1 - 8 \mu\text{m}$ , average removal of SS 55 % (by weight)
- fraction  $> 8 \mu\text{m}$ , average removal of SS 95 % (by weight)

Estimate (by calculation) removal efficiencies and filtrate concentrations of:

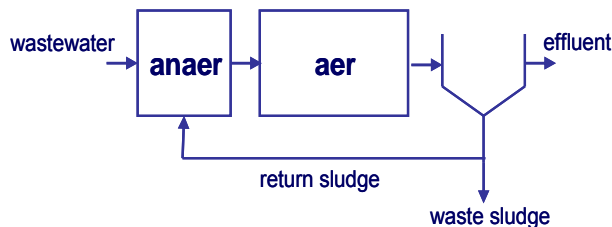
- Suspended solids
- P

## 2. P removal in wastewater treatment

2.1 Explain the principle of bio-P removal in an activated sludge plant.

A wastewater has the following characteristics

- COD: 450 mg/l
- Biodegradable COD (bCOD): 300 mg/l
- Biodegradable soluble COD (bsCOD): 75 mg/l
- $\text{PO}_4^{3-}\text{P}$ : 9.5 mg/l



**The kinetic constants and other characteristics are:**

Sludge Yield 'Y'	0.45 g VSS/g COD
$K_d$	$0.08 \text{ d}^{-1}$
SRT ( $\theta_x$ )	6 d
P in PAO	0.32 g P / g VSS
P in others	0.02 g P / g VSS
Effluent VSS	10 mg/l

The wastewater is treated with the above activated sludge plant optimized for Bio-P removal. Other required kinetic parameters and process values are tabulated above.

Biomass growth is given by: 
$$X = \frac{Y(S_i - S)}{(1 + k_d \theta_x)}$$

- 2.2. Estimate the effluent soluble P concentration in the above system, assuming that all influent P is available for P accumulating organisms (PAO). Assume that all bCOD is removed in the system.
- 2.3 Calculate the P removal efficiency.

### 3. Sludge Treatment

A flow of  $750 \text{ m}^3/\text{day}$  of waste sludge (1% SS of which is 70% organic matter) is thickened to a SS-concentration of  $50 \text{ gSS/L}$  by gravity. The thickened sludge is pumped to a digester. In the digester 50% of the organic matter is degraded to biogas. The digested sludge is dewatered to 25% SS (no chemicals are needed for dewatering).

- 3.1 How many trucks with a capacity of 30 tons are needed per week to transport the dewatered sludge to the central incineration plant?
- 3.2 What is the daily biogas production, assuming 1,000 L biogas per kg degraded organic matter?

#### **4. Membrane bioreactors (MBR) for wastewater treatment**

- 4.1 Explain the two main advantages and the two main disadvantages of MBR technology, compared to activated sludge for sewage treatment.
- 4.2 Which pore sizes are generally applied in the membranes of MBR reactors and which compounds are retained by such membranes?
- 4.3 Explain the difference between reversible, irreversible and irrecoverable fouling.
- 4.4 According to the current insights, what is governing the filtration characteristics of MBR sludge

#### **5. Decentralised Sanitation / source separation**

- 5.1 Give an indication of the volume and mass fractions of COD, N and P associates with fecal matter and urine.
- 5.2 What are the major incentives for the development of sanitation approaches that are based on the separation of household waste streams.
- 5.3 If only separate collection of urine would be considered for over 50% of the Netherlands. What would be the main effect on the currently used centralized activated sludge plants?

#### **6. Agricultural reuse of urban effluents**

- 6.1 Mention 5 key-pollutants or contaminants of concern when the use of urban effluents for agricultural production is considered. Briefly discuss why removal of these pollutants is important.
- 6.2 South of Fortaleza in the poor North-East area of Brazil the use of the treated sewage in agriculture is considered. What type of additional disinfection technology do you propose and why.
- 6.3 From the various alternatives a local contractor proposes to construct a pond system for post-treating the effluent. What type of system, a plug-flow pond, a mixed pond or a series of mixed ponds would you prefer and why?
- 6.4 Calculate the hydraulic retention time of both:
  - a) a plug flow pond system and
  - b) a series of 5 mixed ponds with identical dimensions

Pathogen removal in an ideal plugflow pond follows a first order decay rate:

$$\frac{dN}{dt} = -k_d \cdot N$$

In mixed pond systems, pathogen removal is described by:

$$\frac{N_{effl}}{N_{inf}} = \frac{1}{(1 + k_d * \theta / n)^n}$$

with N = number of pathogenic organisms

$k_d$  = decay rate

$\theta$  = hydraulic retention time

n = number of ponds

Given:

- Q = 50,000 m<sup>3</sup>/day

-  $N_{infl.} = 2.8 \times 10^7$

-  $K_d = 0.8$  / day

- The preceding wastewater treatment step already removes 99% of the incoming pathogens.

- Effluent must comply with WHO standards:  $N_{effl.} = 10^3$  for unrestricted irrigation.

- 6.5 Give a rough design sketch of the chosen system, including dimensions, assuming a depth of 1m and decide whether you would choose for the same option.

## 7. Disinfection of effluents with chlorine

Owing to land constraints, chemical disinfection of the effluents from the previous question are being evaluated. For disinfection with chlorine in a batch reactor the Chick and Watson equation is:

$$\ln\left(\frac{N_t}{N_0}\right) = -10.5 \cdot C^{1.2} \cdot t \quad (\text{conditions: } 5^\circ\text{C and pH} = 8.5)$$

with:  $N_t$  = number of surviving bacteria after contact time t (min)  
 $N_0$  = number of bacteria at t=0 min  
C = chlorine dosage (mg/L)

The temperature relation is given by:

$$\ln \frac{t_1}{t_2} = \frac{E(T_2 - T_1)}{R \cdot T_1 \cdot T_2}$$

with:  $t_1, t_2$  = time (min) for given % kill at temperatures  $T_1$  and  $T_2$  (K), respectively  
E = activation energy (J/mole) (see table)  
R = gas constant = 8.3144 J/mole.K

Compound	pH	E (J/mole)
Aqueous chlorine	7.0	34,340
	8.5	26,800
	9.8	50,250
	10.7	62,810

- 7.1 Estimate (by calculation) the time required to reach  $1 \cdot 10^3$  pathogenic coliforms starting from  $2.8 \times 10^5$  (or a kill of at least 99.64%) working with a chlorine dosage of 0.1 mg/L at 30°C and pH = 7.0. Estimate the required volume of the contact tank treating the above flow of 50,000 m<sup>3</sup>/day.
- 7.2 Comparing the pond solution and the chlorine solution for disinfection, give at least 2 advantages and disadvantages for both systems.

## 8 Anaerobic treatment

A food industry discharges wastewater with a flow of 4500 m<sup>3</sup>/day and a concentration of 4000 mg COD/l. The biodegradability of the wastewater was estimated to be 95%. The industry is evaluating anaerobic treatment and is interested in using the biogas for energy supply.

- 8.1 Calculate the required volume of the anaerobic reactor, applying an organic loading rate of 30 kg COD/m<sup>3</sup>.day. Do you propose a UASB reactor or an expanded bed high-rate reactor for this loading?
- 8.2. The reactor is dimensioned for an upflow velocity of 8 m/h. Calculate the height and diameter of the anaerobic reactor.
- 8.3 Calculate the daily methane production and the electric energy recovery assuming that all biodegradable COD is converted and a 40% efficiency combined heat power (CHP) generator is used.
- oxidation of methane:  $\text{CH}_4 + 2 \text{O}_2 \rightarrow 2\text{CO}_2 + 2 \text{H}_2\text{O}$
  - 1 mol gas = 22.4 l at standard temperature and pressure;
  - C, H, and O have a molar weight of 12, 1 and 16, respectively
  - theoretical energy content of 1 m<sup>3</sup> CH<sub>4</sub> equals 10,95 kWh.
- 8.4 What will be the daily benefit calculating with an energy price of 0.09 €/kWh and assuming that the energy requirement of 1 kWh/kg COD of the alternative activated sludge plant is saved.
- 8.5 Explain what happens with the biogas production if suddenly the influent also contains 1 kg SO<sub>4</sub> /m<sup>3</sup>? Calculate the impact on the daily biogas production assuming that no SO<sub>4</sub> will be in the effluent of the anaerobic reactor and 2 moles of COD is needed to fully reduce SO<sub>4</sub> (molecular weight of S = 32).