

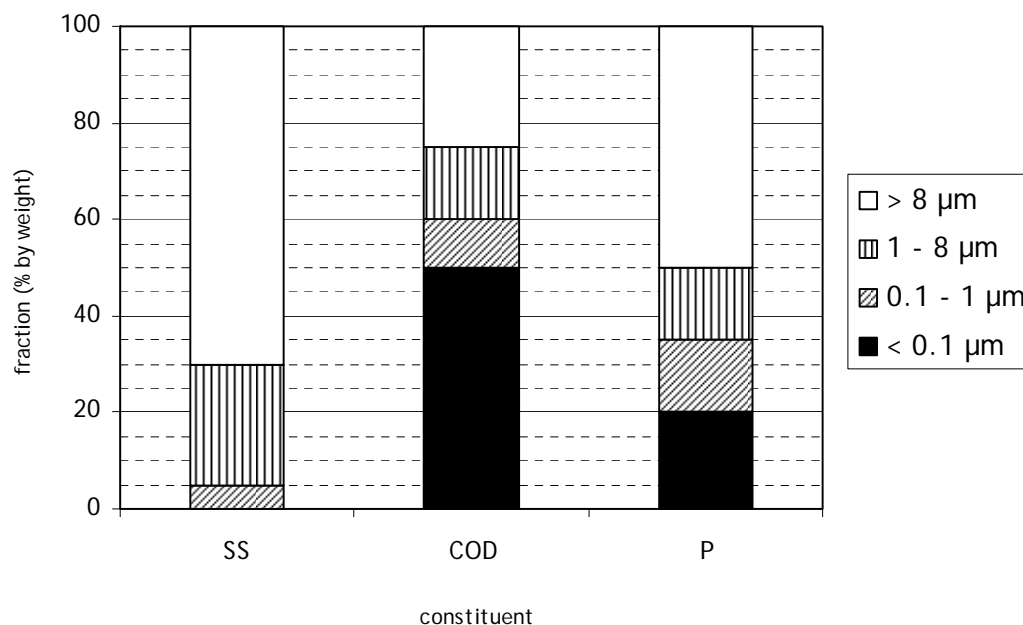
Write clearly; several questions consist of two or more subquestions.

### 1. Effluent filtration with a sand filter

An effluent of a WWTP has the following characteristics:

- SS concentration ( $> 0.1 \mu\text{m}$ ): 30 mg/L
- Total COD concentration: 45 mgO<sub>2</sub>/L
- Total P concentration: 2.4 mgP/L

The results of fractioning of the effluent are illustrated in the following graph:



This

effluent is filtered over a sand filter with the following removal efficiencies:

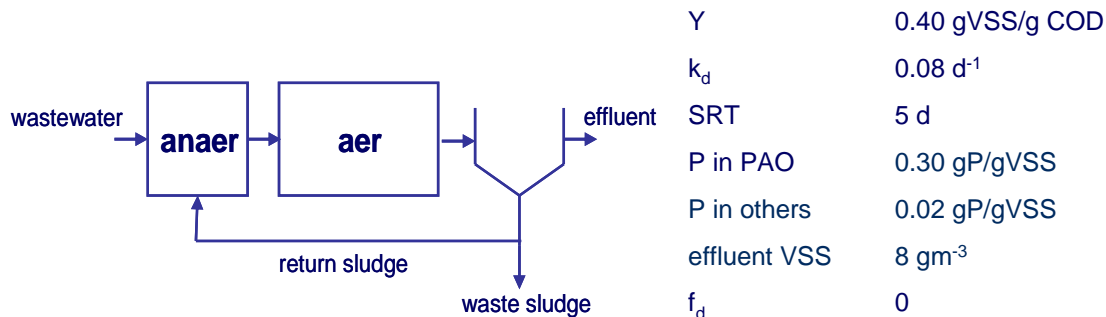
- fraction  $0.1 - 1 \mu\text{m}$ , average removal of SS 5 % (by weight)
- fraction  $1 - 8 \mu\text{m}$ , average removal of SS 60 % (by weight)
- fraction  $> 8 \mu\text{m}$ , average removal of SS 95 % (by weight)

- 1.1 Estimate (by calculation) removal efficiencies and filtrate concentrations of:
  - Suspended solids
  - P
- 1.2 Explain the differences between particle size distribution (nominal) (PSD), particle volume distribution (PVD), cumulative volume distribution (PVD-cum) and relative cumulative volume distribution (PVD-rel-cum).

## 2. Biological P removal

A wastewater has the following characteristics

- COD: 300 mg/l
- Biodegradable COD (bCOD): 200 mg/l
- Biodegradable soluble COD (bsCOD): 50 mg/l
- $\text{PO}_4^{3-}\text{P}$ : 6 mg/l



The wastewater is treated with the above activated sludge plant optimized for Bio-P removal. Other required kinetic parameters and process values are tabulated above.

Biomass growth is given by: 
$$X = \frac{Y(S_i - S)}{(1 + k_d \theta_x)}$$

- 2.1. Estimate the effluent soluble P concentration in the above system, assuming that all influent P is available for P accumulating organisms (PAO). Assume that all bCOD is removed in the system.
- 2.2 Calculate the P removal efficiency.

## 3. Advanced phosphorous removal.

For the extensive removal of phosphorus from a WWTP plant effluent with sand filtration an iron chloride ( $\text{FeCl}_3$ ) solution, with 75 g  $\text{Fe}^{3+}$ /L is used. The pilot installation treats 10 m<sup>3</sup>/h, with an average orthophosphorus concentration of 0.8 mg  $\text{P}_{\text{ortho}}$ /L. The optimal metal/ $\text{P}_{\text{ortho}}$  dosing ratio is 4 mol/mol. Molar mass for  $\text{Fe}^{3+}$  is 56 g/mol and for  $\text{PO}_4\text{-P}$  is 31 g/mol.

- 3.1 Calculate the dosage of iron chloride solution in L/h.
- 3.2 Which process parameters are of importance for advanced phosphorus removal? Mention at least 5 parameters. How do these process parameters influence the phosphorus removal?

#### 4. Physical-Chemical Pretreatment WWTP TU Delft

##### Given information of WWTP TU Delft

$d_{wf} = 1,000 \text{ m}^3/\text{h}$

$r_{wf} = 3,200 \text{ m}^3/\text{h}$

$Q_{\text{day}} = 15,000 \text{ m}^3/\text{d}$

$BOD = 180 \text{ g}/\text{m}^3$

$TSS = 220 \text{ g}/\text{m}^3$

$TUR = 250 \text{ NTU}/\text{l}$

$N_{\text{kjeldahl}} = 55 \text{ g}/\text{m}^3$

$P_{\text{total}} = 9 \text{ g}/\text{m}^3$

$P = 31 \text{ g}/\text{mol}$

$\text{Fe}^{3+} = 56 \text{ g}/\text{mol}$

required  $\text{Me}^{3+}/\text{P}$ -ratio = 0.9 mol/mol

- 4.1 Calculate the surface of the sedimentation tank
- 4.2 Calculate the required metal salt addition for P-removal down to 1 mg P/l as g  $\text{Fe}^{3+}/\text{m}^3$  and ton  $\text{Fe}^{3+}/\text{year}$
- 4.3 Calculate the required PE addition (dosage 2 mg active PE/100 NTU/l) as g PE/ $\text{m}^3$
- 4.4 Can we still apply proper pre-denitrification after chemically enhanced pre-sedimentation?

#### 5. Sludge Treatment

- 5.1. Calculate the sludge volume reduction when excess sludge is thickened from 1% to 5%.
- 5.2. What technologies are generally used to dewater the sludge of digestion.
- 5.3. What TSS concentrations can be reached after dewatering?

#### 6. Ultrafiltration of effluent

The relation between flux (J) and trans membrane pressure (TMP) is described according to Darcy's law:

$$J = \frac{\text{TMP}}{\eta \cdot R}$$

in which R is total resistance over membrane and fouling during filtration.

6.1 Describe the different types of resistance that occur during filtration.

6.2. When an ultra filtration installation is fed with a nonfouling effluent the relation between TMP and time (at constant flux) is according to the graph below.



Draw the relation between TMP and time in case of:

- adequate pretreatment and periodic cleaning
- inadequate pretreatment and inadequate periodic cleaning

## 7. Disinfection of effluents

For disinfection with chlorine in a batch reactor the Chick and Watson equation is:

$$\ln\left(\frac{N_t}{N_0}\right) = -10.5 \cdot C^{1.2} \cdot t \quad (\text{conditions: } 5^\circ\text{C and pH} = 8.5)$$

with:  $N_t$  = number of surviving bacteria after contact time  $t$  (min)  
 $N_0$  = number of bacteria at  $t=0$  min  
 $C$  = chlorine dosage (mg/L)

The temperature relation is given by:

$$\ln \frac{t_1}{t_2} = \frac{E(T_2 - T_1)}{R \cdot T_1 \cdot T_2}$$

with:  $t_1, t_2$  = time (min) for given % kill at temperatures  $T_1$  and  $T_2$  (K)  
 $E$  = activation energy (J/mole) (see table)

R = gas constant = 8.3144 J/mole.K

Compound	pH	E (J/mole)
Aqueous chlorine	7.0	34,340
	8.5	26,800
	9.8	50,250
	10.7	62,810
Chloramines	7.0	50,250
	8.5	58,630
	9.5	83,750

- 7.1 Estimate (by calculation) the time required for 99.9% kill for a chlorine dosage of 0.1 mg/L at 15 °C and pH = 7.0.
- 7.2 Give at least three advantages of disinfection with UV compared to disinfection with chlorine.
- 7.3 Give also at least three disadvantages.

## 8. Agricultural reuse: pathogen removal in pond systems.

Pathogen removal in an ideal plugflow pond follows a first order decay rate:  $dN/dt = -k_d * N$   
 In mixed pond systems, pathogen removal is described by:

$$\frac{N_{effl}}{N_{infl}} = \frac{1}{(1 + k_d * \theta / n)^n}$$

with N = number of pathogenic organisms

$k_d$  = decay rate

$\theta$  = hydraulic retention time

n = number of ponds

Given:

Q = 100,000 m<sup>3</sup>/day

$N_{infl.} = 10^8$

$K_d = 0.7$  / day

- 8.1 Calculate the required hydraulic retention time for reaching the WHO requirements for unrestricted irrigation ( $N_{effl.} = 10^3$ ) for the following 3 pond systems:
- Plug flow pond
  - Completely mixed single (1) compartment pond
  - Completely mixed pond series consisting of 5 compartments

8.2 Explain advantages and constraints of using treated effluents for agricultural usage

## **9 Anaerobic treatment**

- 9.1 Explain why the pH of an anaerobic reactor will likely drop when the reactor is overloaded with non-acidified wastewater?
- 9.2. Will the pH also drop when the reactor is fed with only acetate? Explain Why / Why not.
- 9.3 Explain what happens with the biogas production if suddenly a substantial amount of sulphate ( $\text{SO}_4^-$ ) is added to the influent. Why does this happen?
- 9.4 Why reactors with immobilised sludge are most successful in anaerobic treatment?