# **Enhancing NOM removal**

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The presence of NOM in water:

- 1. Decreases the efficiency of treatment steps
- 2. Leads to formation of biofilms and the uptake of copper and lead in the distribution network.

Therefore Enhanced NOM removal is required.



#### Current situation





#### Current situation

	Proce	ss scheme Pre-treatmen	t plant Loenderveen		
30 <sup>1</sup> mln m <sup>3</sup>	Coagulation: 2 basins Surface area per basin: 40 x 80 m	Lake Water Reservoir Residence time: about 100 days Surface area: 123 ha Volume: 6.0 Mm <sup>3</sup>	Filters: Number: 24 filters Surface area: 48 m <sup>2</sup> per filter Max. filter loading: 6 m/h	Transport and buffering: Main: Length: 10 km Diameter: 2 x 1000 mm Buffer reservoir: Surface area: 1.12 ha Volume: 40,000 m <sup>3</sup>	
teture hilo	Rech president Rech president Water transport care	e) FrCi, jour charde) Cable - star resond	HO (spinole x add) + 2.0 Tex reserver 3.2 Killer lar		

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#### Current situation

Parameter	Unit	Raw water Bethune Polder		Raw water Amsterdam Rhine Canal		After pre-treatment			After post-treatment				
	Averag				Averag		Averag			Averag			
		e	Min	Max	е	Min	Max	e	Min	Max	е	Min	Max
Temperature	oC	10.9	<0.5	20.5	13.9	2.5	25.2	11.9	2.3	22	12.3	2.3	22.1
pH	pН	7.36	7.17	7.72	7.93	7.49	8.19	7.62	7.45	7.79	8.06	7.84	8.44
Turbidity	FTE	35	20	85	14	3.2	37	0.2	0.12	0.27	0.12	< 0.1	0.32
UVA254	1/m	30	23.9	75.5	13	6.8	28.7	14.6	13.5	15.8	4.4	3.1	6.2
DOC	mg/I C	9.2	6	17	5	2.8	9.8	6	5.4	6.6	3.3	2.5	4.2
Colour	mg/l pt	34	22	142	17	8	37	10	7	15	2	<1	5
Oxygen	mg/l O2	3.2	<1	8.6	9.5	7	12.9	-	-	-	8	5	12.8
Suspended solids	mg/l	15	8.3	23	26	16	36	<1	<1	<1	<1	<1	<1
Conductivity	mS/m	53.2	37.5	58.4	60	49.7	65.7	53.2	51.5	54.6	50.8	48.5	52.2
Chloride	mg/l cl	44	29	49	75	54	97	75	69	79	79	71	85
HCO3	mg/I HCO3	291	270	309	181	160	204	204	196	213	176	170	186
Calcium	mg/l ca	88	81	95	72	64	79	80	78	83	49	47	53
Magnesium	mg/l mg	6.6	6.2	7.2	10.4	9.3	11.6	6.5	6.1	6.8	6.4	5.6	6.8



- 1. Oxidation of NOM with Ozone
- 2. Ion-exchange
- 3. Enhanced coagulation
- 4. Membrane filtration
- 5. Lime-Soda Softening Process Modifications for Enhanced NOM Removal



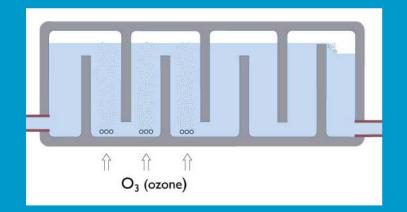
Oxidation of NOM with Ozone

Ozone reaction

$$O_3 ----> O_2 + O$$

 $DOC \rightarrow AOC$ 

#### easier biodegradable



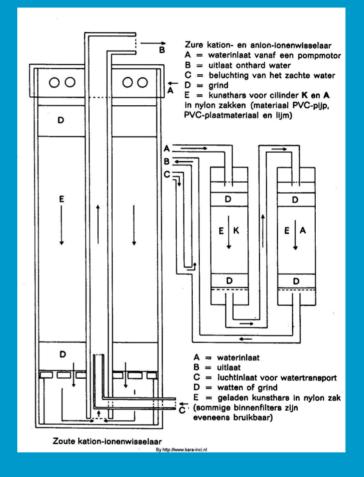




#### Ion-exchange

Switching charged particles from the water to the ion exchange resins

NOM can be replaced by Na<sup>+</sup>





Enhanced coagulation

Optimizing the conditions in the coagulation step for maximum NOM removal

Jar tests for optimum pH raw water

Dosing other and/or more chemicals





Membrane filtration

Water filtered through a membrane under high pressure

#### All NOM can be removed





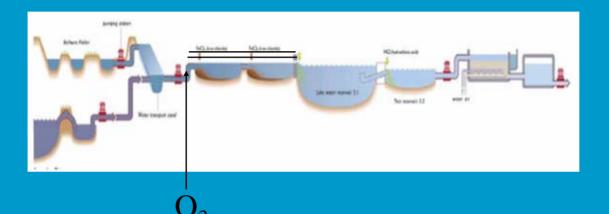
Lime-Soda Softening Process Modifications for Enhanced NOM Removal

By dosing high content Mg-lime, precipitation of Mg(OH)2-NOM complexes will occur.





#### Oxidation of NOM with Ozone

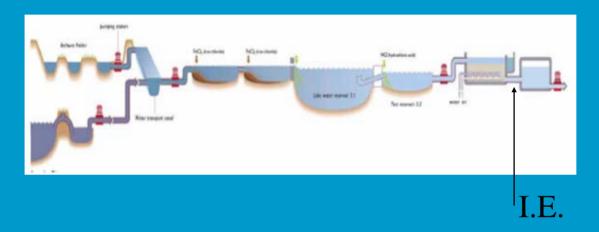


No hinder of algae because of roofing over the basin No by-products at normal dosages Operator are familiar with the use of Ozone



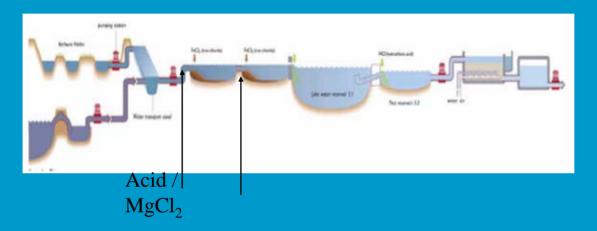
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#### Ion-exchange



Less DOC in treated water leads to higher efficiency No chemical dosages needed, just DOC replaced with Na<sup>+</sup> Mix of specific resins could remove specific NOM

### Enhanced coagulation

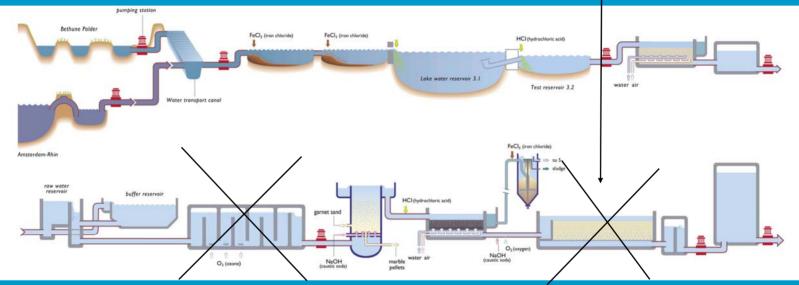


Low cost solution, just multiple dosing installations No hazardous chemicals dosed

Could be effective in combination with other solutions



### Membrane filtration



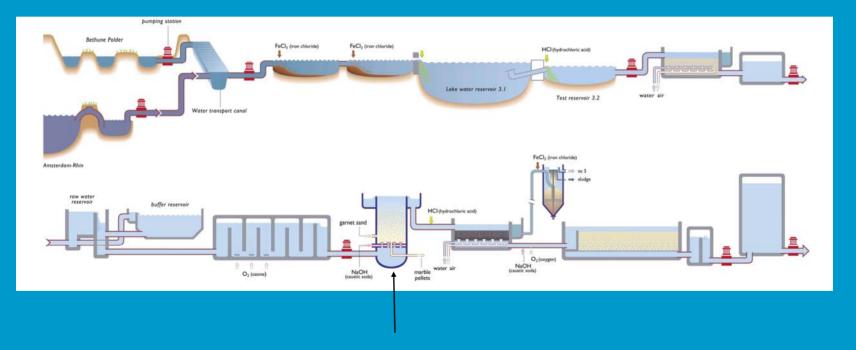
#### Good water quality

Treatment units can be put off-line (Ozone and SSF)

#### Costly operation



### Lime-Soda Softening Process Modifications for Enhanced NOM Removal





Lime-Soda Softening Process Modifications for Enhanced NOM Removal

Current problems in softening reactors would be solved New design of softening reactors/basins Creating lots of turbidity and waste sludge



## 4. The comparison

	Efficiency	Robustness	Implementat ion	Operationa l cost	Investment cost	Water quality	Total points
Ozone	4	5	4	3	3	4	23
I.E.	4	3	5	2	2	4	20
Enhanced Coa	2	5	5	5	5	2	24
Membrane	5	4	1	3	1	5	19
Softening MgCl <sub>2</sub>	3	3	2	3	2	3	16



# **Please give us your comments**

# **Thank you**



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