

# Enhancing NOM removal



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# 1. Last presentation

## Possible solutions for NOM-removal

1. Oxidation of NOM with Ozone
2. Enhanced coagulation
3. Membrane filtration
4. Ion-exchange

# 1. Last presentation

## Possible solutions for NOM-removal

### Oxidation of NOM with Ozone

+

Good for overall  
water quality

Easy  
implementation

-

Algae bloom

No complete removal

Cost

# 1. Last presentation

## Possible solutions for NOM-removal

Enhanced coagulation

+

Low cost solution

Easy  
implementation

-

DOC vs  $\text{PO}_4$  removal

No complete removal



# 1. Last presentation

## Possible solutions for NOM-removal

Membrane filtration

+

High reliability

Complete removal

-

Cost

# 1. Last presentation

## Possible solutions for NOM-removal

### Ion-exchange

+

Good implementation

High reliability

Good removal

-

Cost

# 1. Last presentation

Solution

# Ion-exchange



## 2. Ion exchange

### Ion-exchange

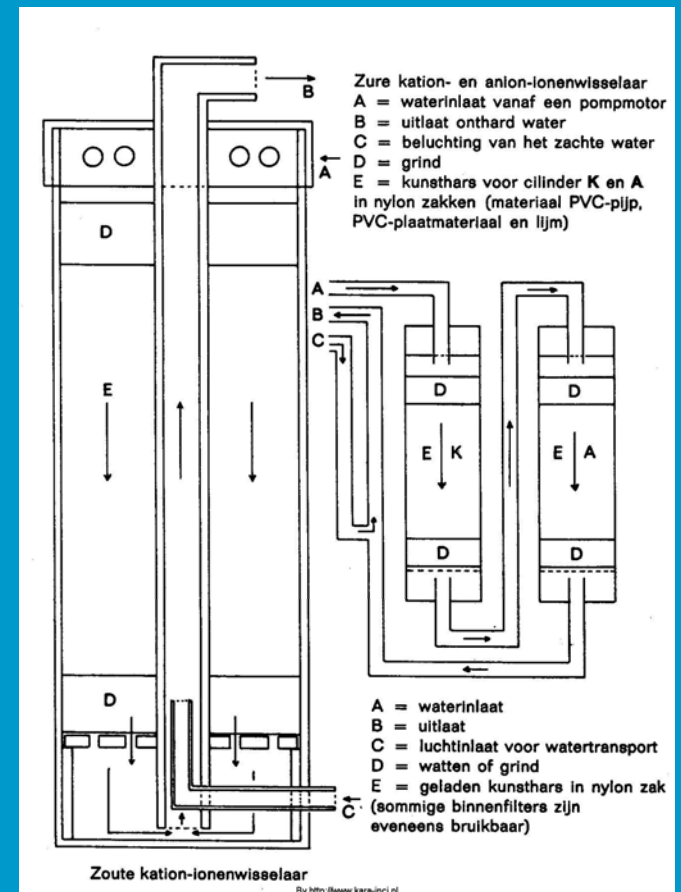
IEX → flow under gravity

Water must have low SS concentration

FIX → fluidized

Water can be more turbid

NOM is replaced by  $\text{Cl}^-$  in both cases



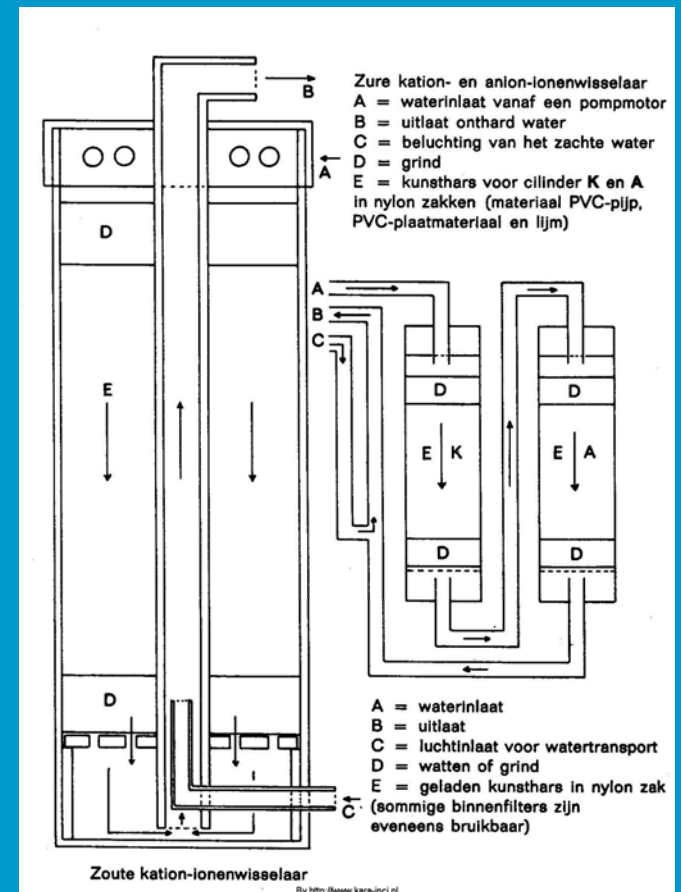
## 2. Ion exchange

### Ion-exchange

#### IEX

The ion-exchange raisins are more efficient in water with low turbidity and SS concentration

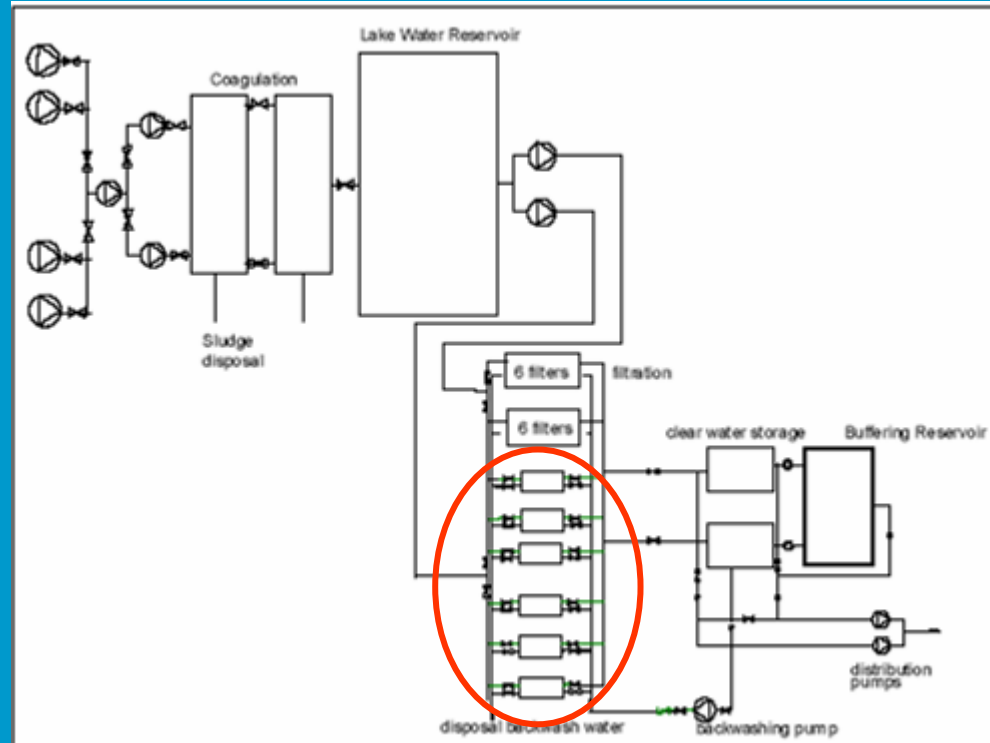
So: if possible IEX must be placed after the lake



# 3. Water quality analyzed

	Suspended solids	DOC	UV extinction	pH
	mg/l	mg/l	ext/m	
Raw water	15	11	30	7,5
Removal eff coagulation	50%	37%	33%	
After coagulation	7,5	7	20	7,1
Removal eff lake	90%	8%	25%	
After Lake	< 1,0	6,5	15	7,6
Removal eff RSF	0%	0%	0%	
After rapid sand filtration	< 1,0	6,5	15	7,4
Removal eff Post-T	[-]	70%	70%	
After Post treatment	< 1,0	2	4,4	8,6

# 3. Water quality analyzed



# 3. Water quality analyzed

## Rapid sand filtration

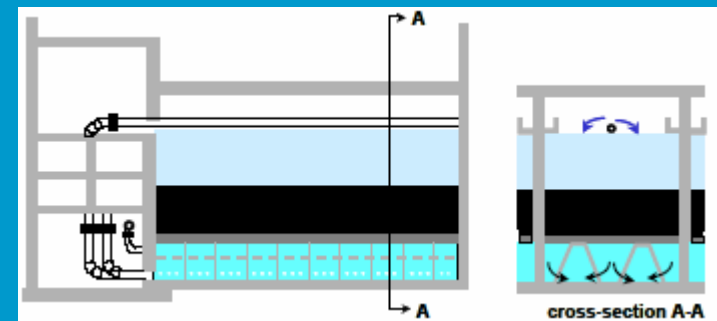
24 filters of 48 square meters

Max filter loading 6 meter / hour

Good condition

Function:

1. Prevents mussel and algae grows in transport pipes to post-treatment
2. Some nitrification



# 4. Ion exchange solution with micro sieve

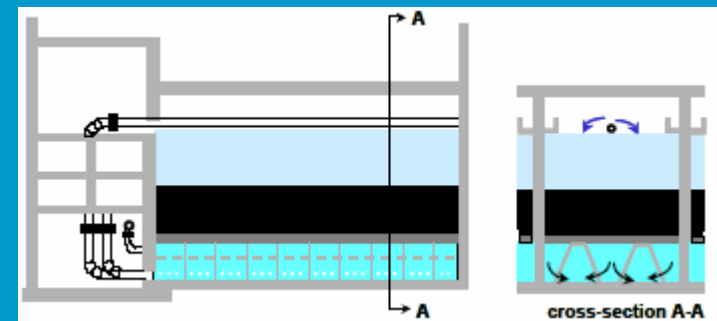
Rapid sand filtration units filled with raisins

Problem:

If you take RSF out of order, u must stop algae and mussel grows.

Solution:

A micro sieve of 0.035 mm will sieve algae and prevent mussels from growing afterwards



# 4. Ion exchange solution with micro sieve

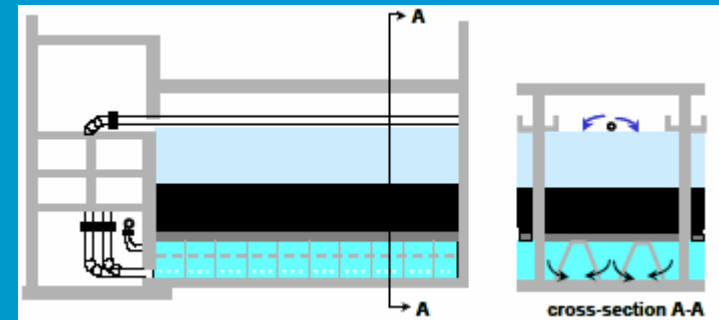
Rapid sand filtration units filled with raisins

Effluent lake will be pumped through a micro sieve to prevent algae and mussel grows in IEX filters and transport pipes.



This will keep runtimes of filters high and keep raisins longer clean.

Also a raisin can be added to switch  $\text{NH}_4^+$  ions with  $\text{Na}^+$  ions



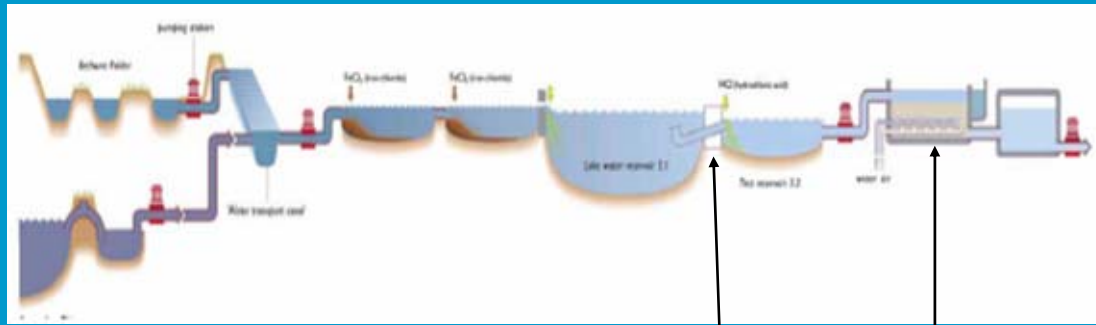
# 4. Ion exchange solution with micro sieve

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Removal eff lake	90%	8%	25%	
After Lake	< 1,0	6,5	15	7,6
Removal eff IEX	0%	60%	60%	
After Microsieve and IEX	< 1,0	2,4	6	7,4
Removal eff Post-T	[-]	70%	70%	
After Post treatment	< 1,0	0,72	1,8	8,6



# 4. Ion exchange solution with micro sieve

## Ion-exchange



M.S.

I.E.

Thank you!

Questions?

# 3. Applications of the solutions

## Lime-Soda Softening Process Modifications for Enhanced NOM Removal

