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**T**UDelft

## Choice final process scheme

Design criteria:

new pre-treatment with enhanced DOC
and Nitrate removal

Selected treatment DOC removal: MIEX

Innovative treatment step with high DOC removal efficiency

For MIEX no pre-treatment is necessary. The whole process works more efficient with less DOC. Therefore MIEX will be the first treatment step.

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## Choice final process scheme

DOC is removed; particles still have to be removed

choice: RSF or Ultrafiltration

Selected treatment: Ultrafiltration

innovative and multiple barrier

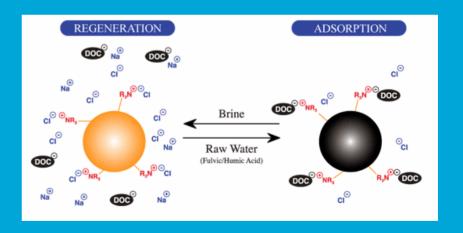
Final process scheme:

reservoir > micro seeves > MIEX > UF > UV/H202 > ACF



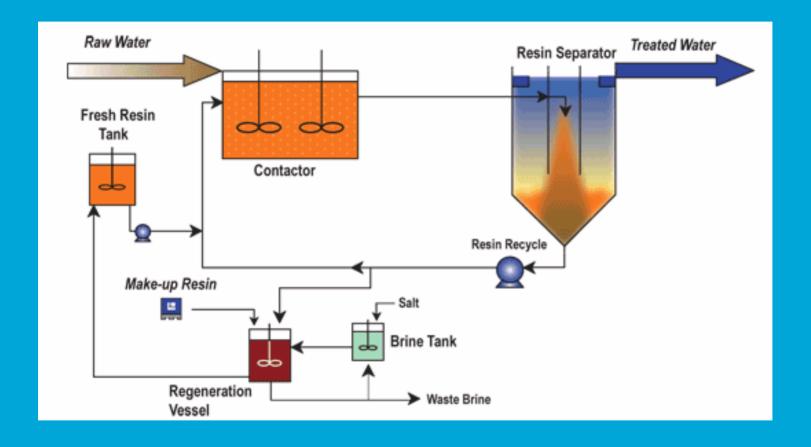
### MIEX ion exchange

- Resin is mixed with raw water containing the negatively charged target anions (DOC), which exchange for chloride ions on the resin's active sites in a process referred to as "adsorption."
- When the resin is loaded, it is separated from the water and mixed with brine (NaCl) to exhange chloride with target anions off the resin. This is known as "regeneration."



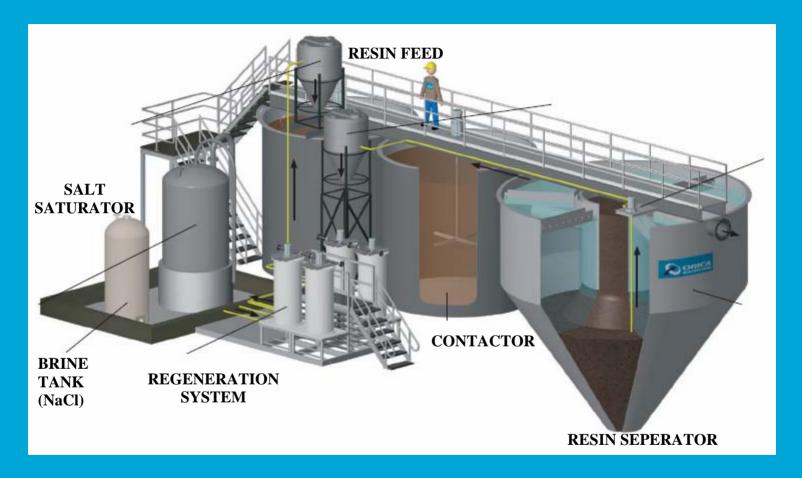


#### **Miex Dimensions**



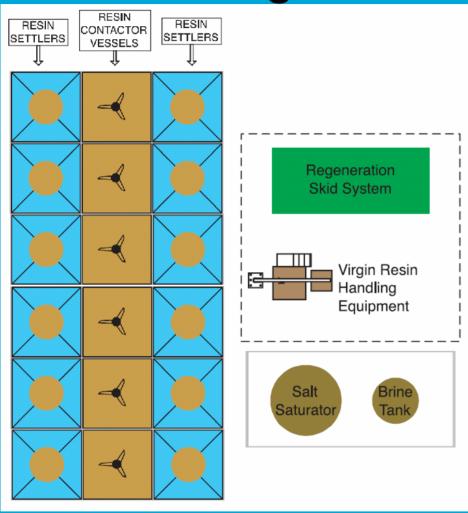


#### **MIEX** standard installation





#### **MIEX Design**

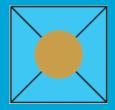


Retention time contactor vessel 15 minutes

Loading rate resin settlers 244 l/(min \* m²)



6 resin contactor vessels Tank = 167 m<sup>3</sup> Height = 6 m Diameter = 6 m



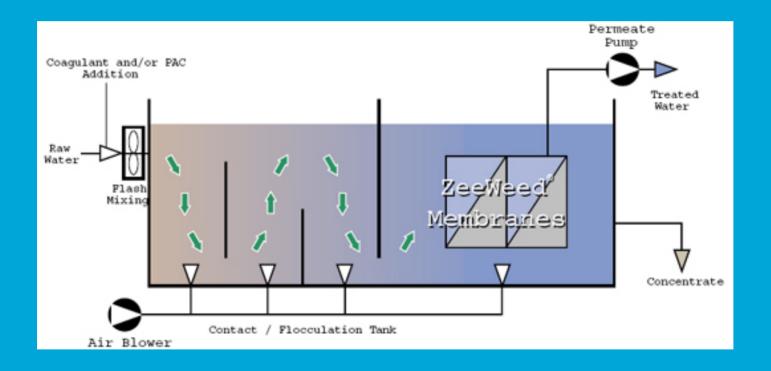
12 resin settlers Each tank = 23 m<sup>2</sup> Diameter = 5,4 m



### **Ultrafiltration - process**

Low pressure immersed ultrafiltration

The membrane surface is kept clean though aeration and membrane back-pulsing.





## **Ultrafiltration - capacity**

Low pressure immersed ultrafiltration

Design of streets of 2000 m<sup>3</sup>/h

Surface loading membrane 70 l /m<sup>2</sup> · h
Required membrane surface area: 28.500 m<sup>2</sup>

Zenon ZeeWeed 500 hollow-fibre membranes Specific surface area/module: 31.6 m<sup>2</sup> 60 modules/cassette ≈ 1900 m<sup>2</sup>/cassette

For 2000 m<sup>3</sup>/h are 15 – 16 cassettes required







#### **Ultrafiltration - dimensions**

Dimensions ultrafiltration cassettes

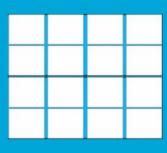
1.75 x 2.1 m

height 2.7 m

16 cassettes in 1 street



3 streets of 2000 m<sup>3</sup>/h

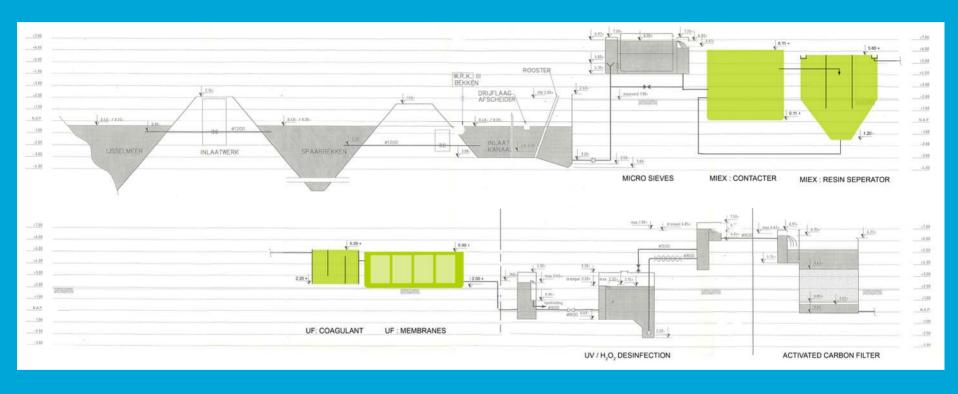






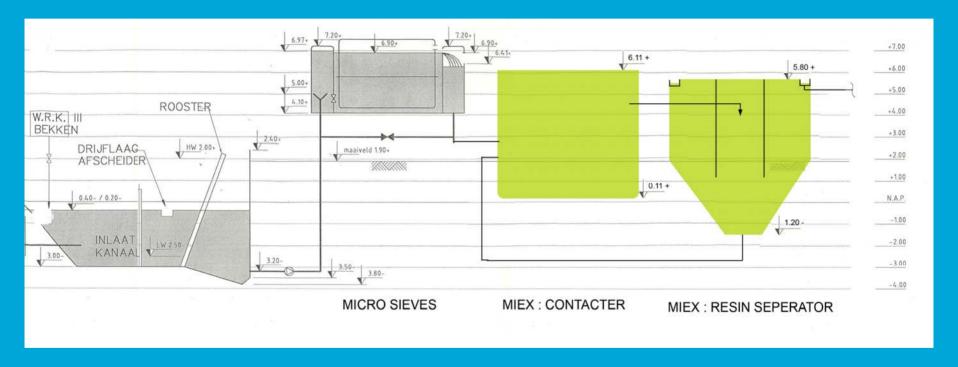


# **Hydraulic layout**



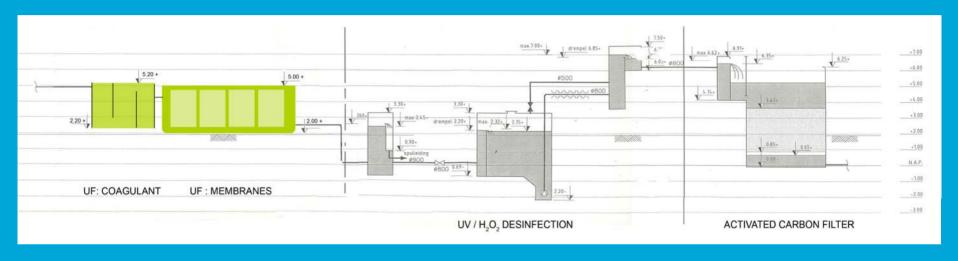


## **Hydraulic layout**





# **Hydraulic layout**





#### Main water flow scheme

= resin

= water

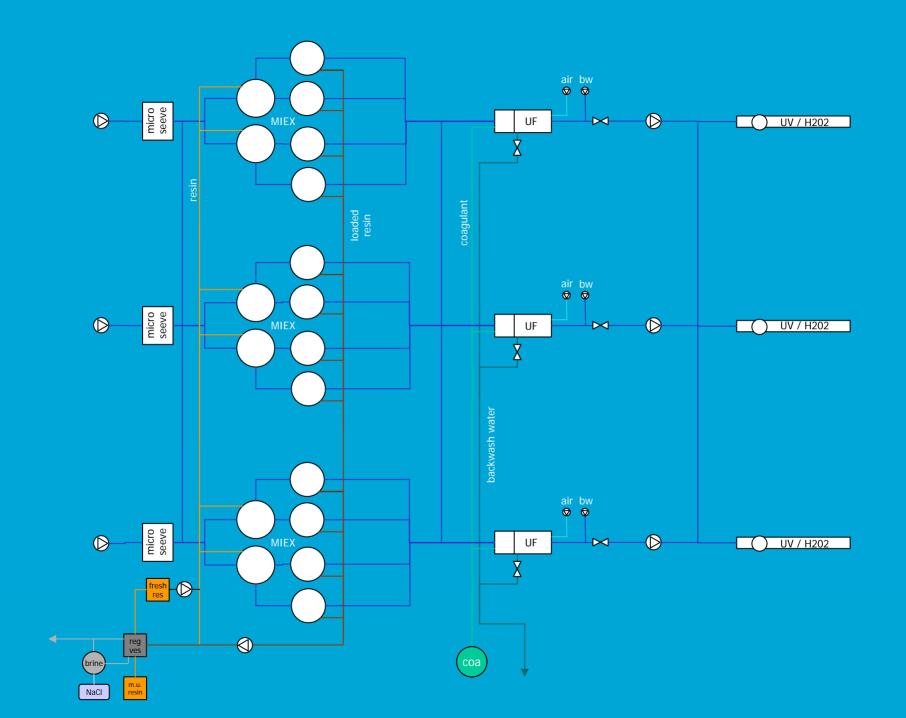
= backwash water

= coagulant

= used resin

Only the treatment till the UV/H202 in flow scheme

**∕y T∪**Delft



Layout

